Junction Boxes for Light Indication and Connection of Heating Cables to Power Supply

Junction boxes for light indication are designed to indicate the availability of power for heating sections based on self-regulating electric heating cables and is intended for connecting heating cables to power network.

Box models are supplied in 2 installation variants:

- complete with a pipe installation stand UVK for direct mounting onto the surface of a pipeline or tank;
- for installation onto a wall, onto a nearby metal structure or using a bracket directly onto the pipeline (brackets supplied separately).

Box model JB2221-223-1X320 $^{\circ}$ supports light indication only – end box.

Boxes JB2221-223 – allow connecting of one self-regulating heating cable to the power cable or two cables if the box is used for splicing.

Boxes JB2221-333 – allow connection to the power cable of up to three self-regulating heating cables with screw terminal straps and up to two – with push-in terminals.

The enclosure design ensures moisture and dust ingress protection IP66 and high corrosion stability. Cable glands of the box are intended for connecting unarmored power cables with a diameter of 7 to 18 mm or armored power cables with a diameter of 12 to 20 mm

The installed terminal blocks allow the connection of multi-core or single-core wires with a cross-section of 1.5 to 10 mm². Design options with screw or push-in terminals are available to order.

A light indicator with a super bright LED signals voltage at the heating section termination.

The green LED has a long service life and has a 180° angle view, including in direct sunlight.

Features and Application Areas

- Provides light indication of power voltage presence at the end of heating cable section and connection of cables to power network
- Compatible with all types of self-regulating electric heating cables
- Approved for installation in explosion hazard areas
- High mechanical strength

- Critical component parts are included in the scope of supply. Metal pipe strap PFS/3, cable entry unit and flexible sealed gland FSG to be ordered separately
- Wide application range
- Quick and easy installation
- High thermal stability
- Non-corrosive

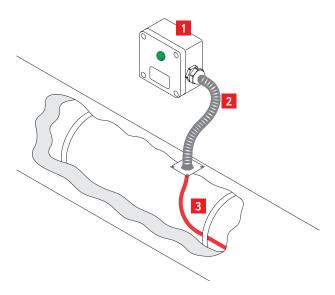




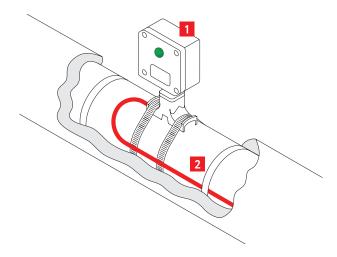
[°] This junction box is compatible with self-regulating heating cables HTM, HTA, HTP, BTC, BTX, CTE.



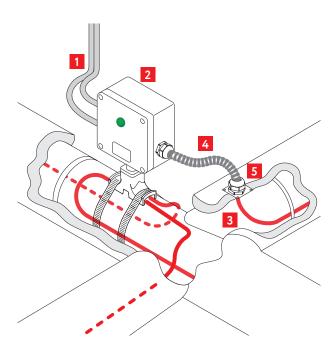
Light Indication of Voltage Presence and Power Supply of Self-Regulating Heating Cables



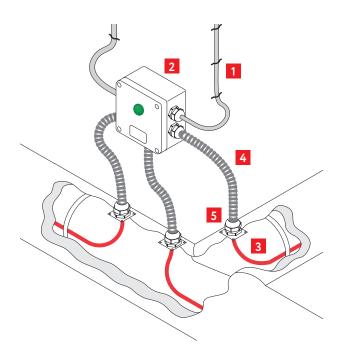
- 1. Junction box JB2221-223-2X(27-31)
- 2. Flexible sealed gland
- 3. Heating cable



- 1. Junction box JB2221-223-1X(21-23)
- 2. Heating cable



- 1. Power cable
- **2.** Junction box JB2221-333-1X(23-30)
- 3. Heating cable
- 4. Flexible sealed gland
- 5. Cable entry unit



- 1. Power cable
- **2**. Junction box JB2221-333-2X(27-33)
- 3. Heating cable
- 4. Flexible sealed gland
- 5. Cable entry unit

Junction Boxes for Light Indication and Connection of Heating Cables to Power Supply

Technical Data

Dust and moisture protection rating	IP66					
Explosion protection marking	Ex db eb IIC T6T3 Gb Ex tb IIIC T85°CT165°C Db					
Temperature group of the explosion hazard area	Т6					
Operating ambient temperature range	-60+55 °C					
Operating voltage	max 550 V					
Operating current	max 50 A					
Electric life of the LED	>10 ⁵ hours					
LED power intake	<1 W					
Light source	green LED					
View angle	180°					
Enclosure dimensions JB2221-223 JB2221-333	122×120×91.5 mm 160×160×94.5 mm					
Total weight (maximum) JB2221-223 JB2221-333	1.55 kg 2.44 kg					
Material Box / Color	Cl 6hi6d					
Material Pipe installation support / Color	Glass fiber reinforced polyester / Black					

Accessories (to be ordered separately)

Connection kit for self-regulating heating cables is specified depending on the type of cable used.

Brackets PB, KP, PL.JB0606 – for mounting the box onto the pipeline.

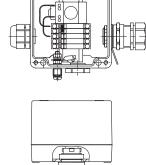
Z-profile – for mounting the box onto a metal structure or onto a wall.

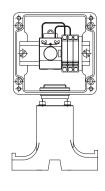
Metal pipe strap PFS/3 – for mounting the bracket onto the pipeline.

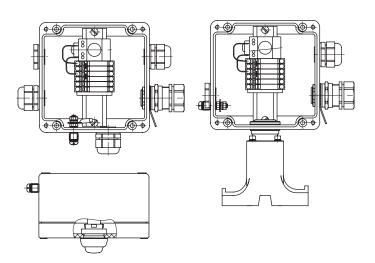
Flexible sealed gland FSG – for mechanical protection of cables in open space sets.

Cable entry unit LEK/U – for penetrating of thermal insulation.

Construction







Boxes JB2221-223 (left) and JB2221-333 (right) with push-in terminals. Quantity, type of terminals and placement of DIN-rail with terminal block could differ from drawings.

Light Indication of Voltage Presence and Power Supply of Self-Regulating Heating Cables

Delivery Set

Model	Cable glands and plugs (P=plastic; B=brass) C B								Earthing	Termi- nated	Pipe instal-	Terminal	Type of	Light	Order code
	Side A Side B			le B	Sid	e C	Side D		tag	earthing wire	lation support	block	terminals	Indicator	
	Cable gland	Screw plug	Cable gland	Screw plug	Cable gland	Screw plug	Cable gland	Screw plug							
JB2221-223-1X320°											V	1L,1N,1PE	screw/ push-in	V	3210001605
JB2221-223-1X21						1xM25 P			V	V	V			V	3210002201
JB2221-223-1X22					1xM25 B				V	V	V	1L,1N,1PE / 2L,1N,2PE	screw/ push-in	V	3210002202
JB2221-223-1X23					1xM25 P				V	V	V			V	3210002203
JB2221-223-2X27			1xM25 P						V	V				V	3210002204
JB2221-223-2X28				1xM25 P	1xM25 P		1xM25 P		V	V			screw/ push-in	V	3210002205
JB2221-223-2X29			1xM25 P		1xM25 P		1xM25 P		V	V		1L,1N,1PE/		V	3210002206
JB2221-223-2X30				1xM25 P	1xM25 B		1xM25 P		V	V		2L,1N,2PÉ		V	3210002207
JB2221-223-2X31			1xM25 P		1xM25 B		1xM25 P		V	V				V	3210002208
JB2221-333-1X23					1xM25 P			2xM25 P	V	V	V		screw/ push-in	V	3210002209
JB2221-333-1X24					1xM25 P		1xM25 P	1xM25 P	V	V	V	2L,2N,2PE		V	3210002210
JB2221-333-1X25					1xM25 P		2xM25 P		V	V	V			V	3210002211
JB2221-333-1X26					1xM25 B			2xM25 P	V	V	٧			V	3210002212
JB2221-333-1X27					1xM25 B		1xM25 B	1xM25 P	V	V	٧			V	3210002213
JB2221-333-1X28					1xM25 B		1xM25 P	1xM25 P	V	V	٧			V	3210002214
JB2221-333-1X29					1xM25 B		2xM25 P		V	V	٧			V	3210002215
JB2221-333-1X30					1xM25 B		1xM25 B 1xM25 P		V	V	٧			V	3210002216
JB2221-333-2X27				1xM25 P	2xM25 P		2xM25 P		V	V				V	3210002217
JB2221-333-2X28			1xM25 P		2xM25 P		2xM25 P		V	V				V	3210002218
JB2221-333-2X29			1xM25 P		1xM25 B	1xM25 P	2xM25 P		V	V				V	3210002219
JB2221-333-2X30			1xM25 P		1xM25 B 1xM25 P		1xM25 P		V	V				٧	3210002220
JB2221-333-2X31				1xM25 P	1xM25 B	1xM25 P	1xM25 B 1xM25 P		V	V				V	3210002221
JB2221-333-2X32				1xM25 P	1xM25 B 1xM25 P		1xM25 B 1xM25 P		V	V				V	3210002222
JB2221-333-2X33			1xM25 P		1xM25 B 1xM25 P		1xM25 B 1xM25 P		V	V				V	3210002223

 $^{^{\}circ}~$ X = 1 for screw type terminal block; X=2 for push-in type terminal block

Order codes are valid for junction boxes with push-in terminal block.

Additional junction box configurations are available upon request.

Approvals





№ IECEx CCVE 18.0006X



^{*} Certification is underway